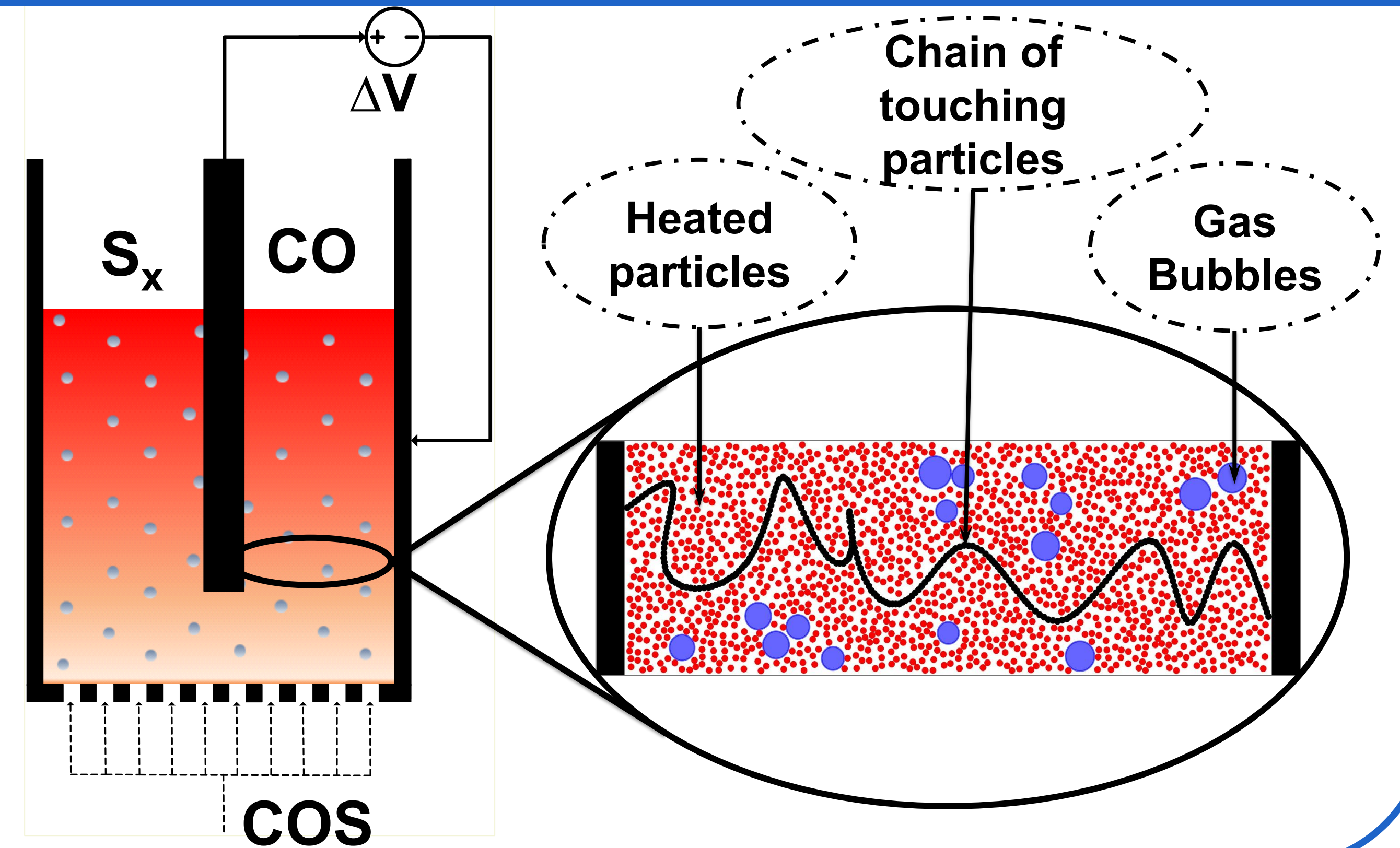


Modelling and Analysis of Electrothermal Fluidized Bed Reactors: A Case Study on COS decomposition via direct resistive heating

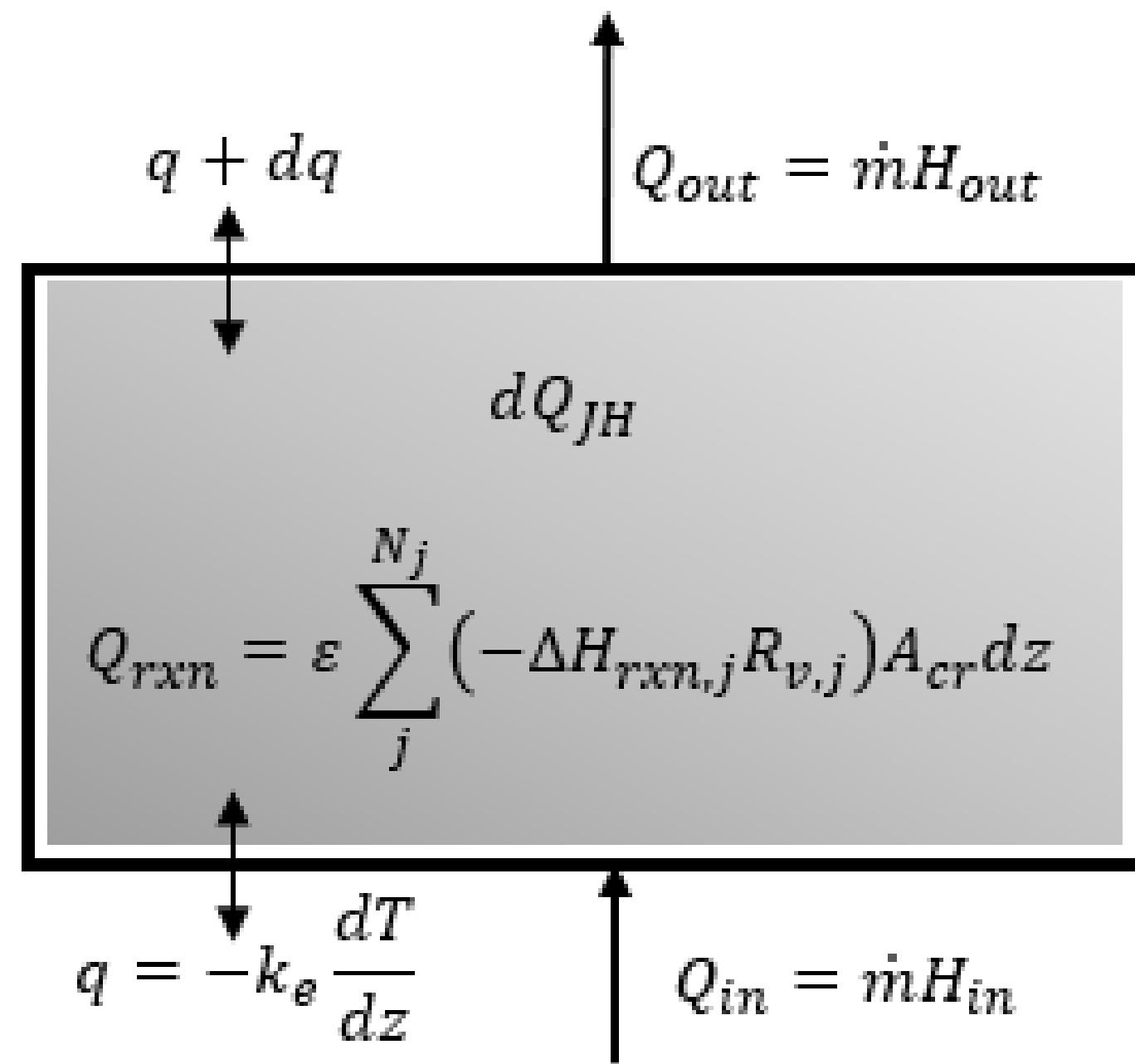
Introduction

- **Electrothermal Fluidized Bed (ETFB):** Electric potential ($\Delta V \approx 5-150V$ [1]) across electrodes drives electric current ($I \approx 10-100A$ [1]) via conductive particle bed through **chains of touching particles**, generating Joule/resistive heating (Q_{JH}) while **fluidization** enhances heat/mass transfer.
- **Gap:** the literature lacks a fundamental heat balance model that can utilize the electrical parameters of an ETFB such as ΔV , I or Q_{JH} to predict temperature and conversion profiles.
- **Contribution:** A steady-state 1-D electrothermal model that utilizes electrical inputs and serves as a design/optimization tool and evaluated on the COS decomposition reaction

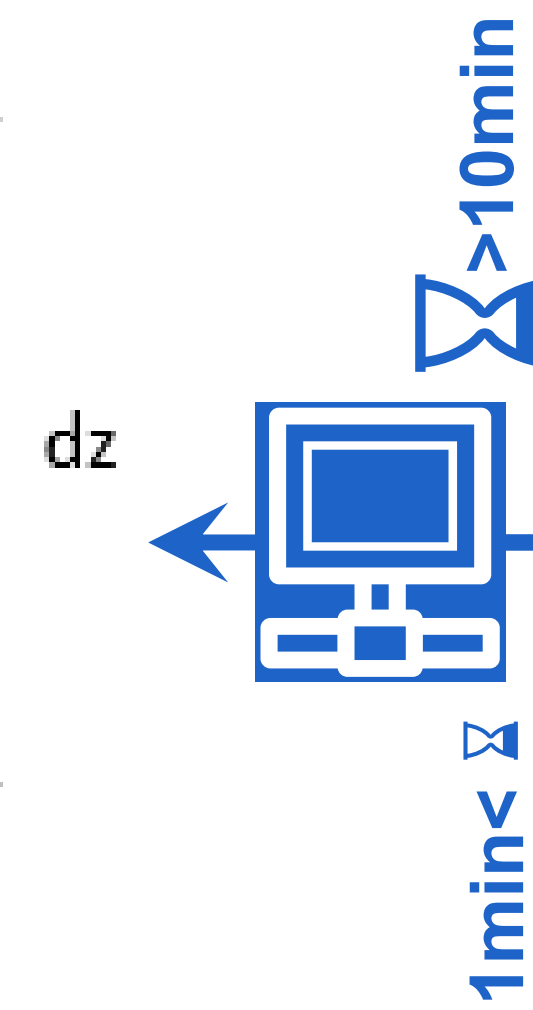


Adiabatic Electrothermal Model of a Coaxial-Electrode ETFB

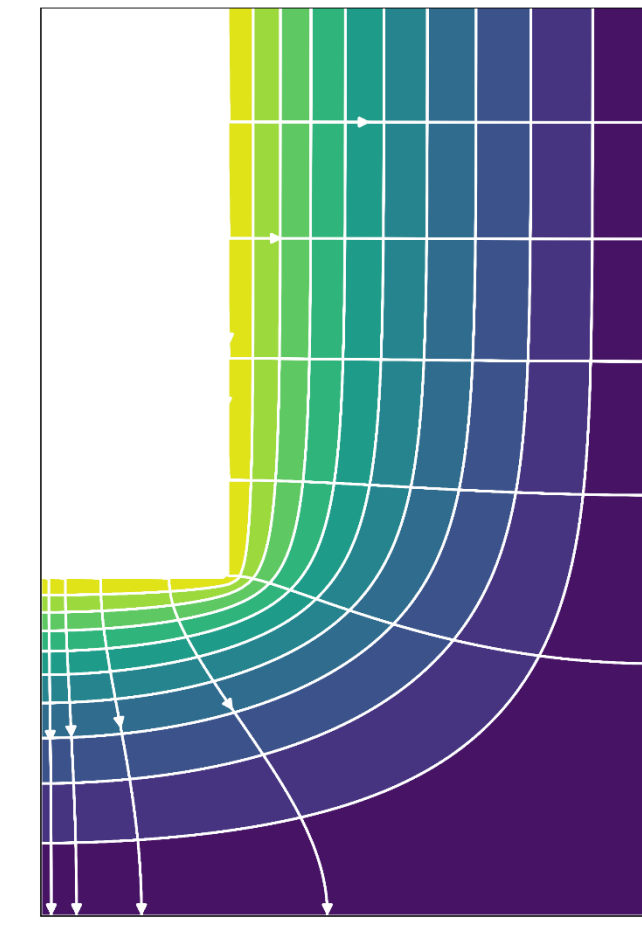
Heat balance



$$u\rho_g C_{p,g} \frac{dT}{dz} - k_e \frac{d^2T}{dz^2} - \varepsilon \sum_{j=1}^{N_j} (-\Delta H_{rxn} R_{v,j}) - \frac{dQ_{JH}}{dz A_{cr}} = 0$$



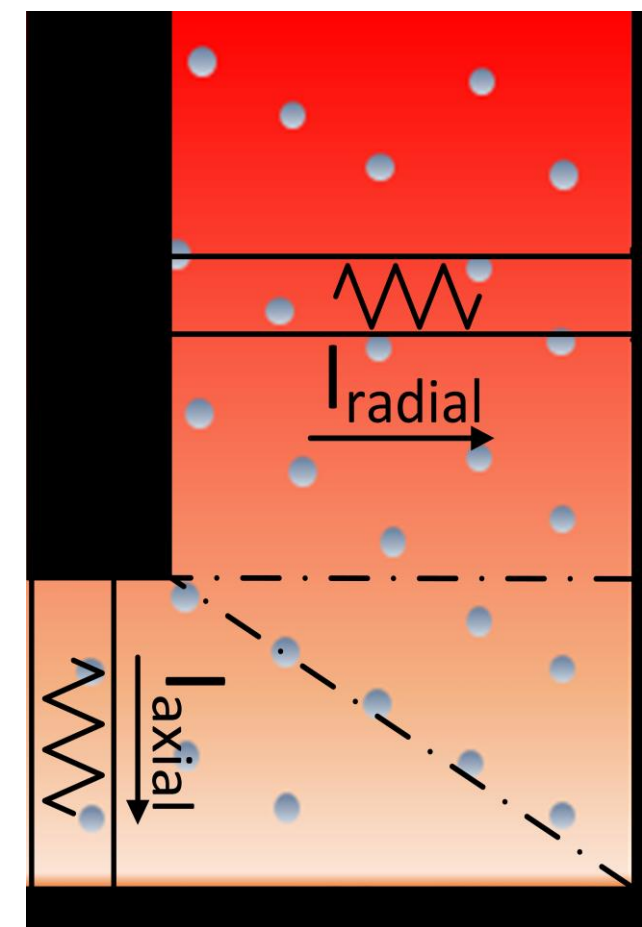
Laplacian Field Model (LFM)



- 2D spatially resolved Laplace equation for electric potential field description
- Accounts for the curvature of the electric field

$$\frac{dQ_{JH}}{dz} = \int_{0/R_1}^R \int_0^{2\pi} -\frac{1}{s_{bed}} \left(\left(\frac{d\Delta V}{dr} \right)^2 + \left(\frac{d\Delta V}{dz} \right)^2 \right) r dr d\theta$$

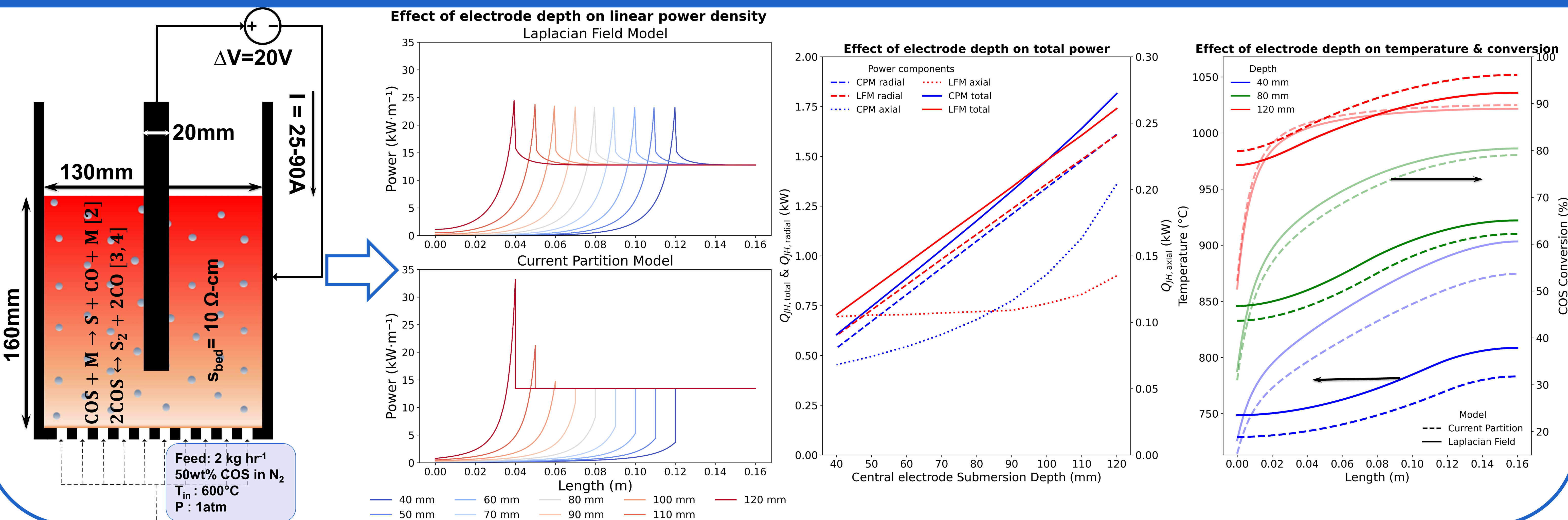
Current Partition Model (CPM)



- Identifies dominant current direction region
- Divides the bed into distinctive resistive regions

$$\frac{dQ_{JH,radial}}{dz} = \frac{\Delta V^2 2\pi}{s_{bed} \ln\left(\frac{R}{r_{electrode}}\right)}; \frac{dQ_{JH,axial}}{dz} = \frac{I_{axial}^2 s_{bed}}{\pi r^2}$$

The case of COS decomposition



Conclusions

- **LFM** provides **full-field spatial resolution** of the bed's electric behavior (gradients and **power-density spikes**); **CPM** gives a ~10× cheaper approximation.
- The model is a practical tool to select **electrode configuration**, **ΔV**, and **bed properties** for target operating points.
- **Future work:** transients, non-ideal hydrodynamics, and experimental validation.

Acknowledgements



The **e-CODUCT** project is funded under Horizon Europe Grant Agreement N°1011058100

References

- [1] C. K. : Gupta and D. : Sathiyamoorthy, , Fluid bed technology in materials processing 1999, 498.
- [2] A. J. Hay and R. L. Belford, *J Chem Phys*, 1967, **47**, 3944–3960.
- [3] K. Karan, A. K. Mehrotra and L. A. Behie, *Chem Eng Commun*, 2005, **192**, 370–385.
- [4] K. Karan, A. K. Mehrotra and L. A. Behie, *Ind Eng Chem Res*, 1998, **37**, 4609–4616.